830 Material Release



Dayco Products, LLC. North America Division

ANSI ASC X12 4010 Version: 1.0 Publication: 10/01/15



Change Control

Version ID	Date of Update	Updated By:	Description of Version and Change
2015001 2018001	10/01/15 02/14/18	Evelyn Herrick Evan Meyer	 Initial Deployment of this document. Changes resulting from ERP Migration to CMS: BFR04 - removed DL as an option leaving only SH. BFR05 - changed from C to A. LIN06/07 - added Eng. Change Level as optional. FST01 - changed cumulative to discrete QTY. Updated 830 example and example segments to reflect the changes made. Removed "Dayco N.A. Helpdesk" from contacts.
2018002	05/23/18	Evan Meyer	 Additional changes resulting from ERP Migration to CMS: BFR04 - added DL and removed SH. All schedules will be Delivery Based. FST03 - include D (daily) as forecast schedule option. SHP – added another occurrence of the shipped/received information segment for last receipt quantity and date. REF – added reference segment to include the last shipment ID received. Updated 830 example and example segments to reflect the changes made. Updated the Business Process Data Content section.
2018003	07/19/18	Evan Meyer	Corrected the description associated with SHP03 and SHP04 within the SHP segment for the Starting CUM.
2018004	07/25/18	Evan Meyer	Changes to allow both DL (delivery based) and SH (Shipment based) for BFR04 schedule type.



Standards Overview

This Draft Standard for Trial Use contains the format and establishes the data contents of the Planning Schedule with Release Capability Transaction Set (830) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business practice relative to the transfer of forecasting/material release information between organizations.

Business Overview

EDI provides many benefits to support your business in achieving its objectives. EDI reduces paperwork (forms handling), data entry labor costs, printing costs, and postage costs. EDI drives out inefficiencies in the business process.

Organizations choosing EDI should consider that the full benefits are only received when both parties fully integrate the EDI data into their application systems.

Business Processing - Data Content

- Dayco will create Material Releases based upon demand from Dayco's customers.
- The releases will be used to communicate both firm and planning requirements.
- Releases will be available on a schedule that your buyer has defined for your supplier code. This may be daily or weekly.
- When a Dayco trading partner retrieves their releases, Dayco requires that the trading partner transmits a 997 Functional Acknowledgement back to confirm receipt of releases.
- The 997 Functional Acknowledgement must be transmitted to Dayco within 24 hours of receiving the 830 Material Release.



Additional Information

Testing Procedure: Additional information regarding EDI Startup and Testing Procedures with *Dayco Products LLC* is available in the Dayco EDI implementation guide.

Codes: All acceptable codes required to implement the 830 Material release and other transaction sets, have been consolidated into an appendix document. Please contact <u>edisupport@dayco.com</u>

Contacts

EDI Certification: Dayco EDI Support Team – <u>edisupport@dayco.com</u>

Business Relations: Please contact your Plant or Dayco Buyer



830

Material Release

Functional Group=**PS**

This Draft Standard for Trial Use contains the format and establishes the data contents of the Planning Schedule with Release Capability Transaction Set (830) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business practice relative to the transfer of forecasting/material release information between organizations.

Headers:

PosIdSegment NameReqMax UseRepeatNotesUsage0100ISAInterchange Control HeaderM1Must useMust use0200GSFunctional Group HeaderM1Must useHeading:PosIdSegment NameReqMax UseRepeatNotesUsage100STTransaction Set HeaderM1Must useMust use200BFRBeginning Segment for Planning ScheduleM1Must use230N1NameO1Must use230N1NameO1Must useDetail:PosIdSegment NameReqMax UsePosIdSegment NameO1Must use000UITUit of MeasureO1Must use0100LINItem IdentificationM1Must use0200UITUit of MeasureO1Must use0450SDPShip/Delivery patternO1Must use0460FSTForecast scheduleO260Must use0470SHPShipped/received InformationO1Must use0480REFReference IdentificationO1Used								
0200GSFunctional Group HeaderM1Must usePosIdSegment NameReqMax UseRepeatNotesUsage100STTransaction Set HeaderM1Must use200BFRBeginning Segment for Planning ScheduleM1Must use200N1NameO1Must use200N1NameO1Must use200N1NameO1Must useDetail:PosIdSegment NameReqMax UseRepeatNotesUsage0100LINItem IdentificationM1Must useMust use0200UITUnit of MeasureO1Must use0450SDPShip/Delivery patternO1Must use0460FSTForecast scheduleO260Must useLOOP ID - LIN/SHP25Must use0470SHPShipped/received InformationO1	Pos	ld	Segment Name	<u>Req</u>	<u>Max Use</u>	Repeat	<u>Notes</u>	<u>Usage</u>
Heading:PosIdSegment NameReqMax UseRepeatNotesUsage100STTransaction Set HeaderM1Must use200BFRBeginning Segment for Planning ScheduleM1Must use200Must use200BFRBeginning Segment for Planning ScheduleM1Must use200Must use230N1NameO1Must useDetail:PosIdSegment NameReqMax UseRepeatNotesUsage00LINItem IdentificationM1Must use010100LINItem IdentificationM1Must use01Must use0200UITUnit of MeasureO1Must use01Must use0450SDPShip/Delivery patternO1Must use0260Must use0460FSTForecast scheduleO260Must use01Must use0470SHPShipped/received InformationO1Must use01Must use	0100	ISA	Interchange Control Header	М	1			Must use
PosIdSegment NameReqMax UseRepeatNotesUsage100STTransaction Set HeaderM11Must use200BFRBeginning Segment for Planning ScheduleM11Must use230N1NameO1Must use230N1NameO1Must use230N1NameO1Must useDetail:PosIdSegment NameReqMax UseRepeatNotesUsage0100LINItem IdentificationM1Must use0100UITUnit of MeasureO1Must use0200UITUnit of MeasureO1Must use0450SDPShip/Delivery patternO1Must use0460FSTForecast scheduleO260Must useLOOP ID - LIN/SHP25Must Use0470SHPShipped/received InformationO1	0200	GS	Functional Group Header	М	1			Must use
100STTransaction Set HeaderM1Must use200BFRBeginning Segment for Planning ScheduleM1Must use200Image: Schedule200Must use230N1NameO1Must use230N1NameO1Must useDetail:PosIdSegment NameReqMax UseRepeatNotesUsage0100LINItem IdentificationM1Must use0100LINItem IdentificationM1Must use0200UITUnit of MeasureO1Must use0450SDPShip/Delivery patternO1Must use0460FSTForecast scheduleO260Must useLOOP ID - LIN/SHP25Must Use0470SHPShipped/received InformationO1	Heading	g:						
200 BFR Beginning Segment for Planning Schedule M 1 Must use 200 N1 Name O 1 Must Use 230 N1 Name O 1 Must use Detail: Pos Id Segment Name Req Max Use Repeat Notes Usage LOOP ID - LIN V Y M 1 Must use 0100 LIN Item Identification M 1 Must use 0100 LIN Item Identification M 1 Must use 0200 UIT Unit of Measure O 1 Must use 0450 SDP Ship/Delivery pattern O 1 Must use 0450 FST Forecast schedule O 260 Must use 0460 FST Forecast schedule O 260 Must use 0460 FST Forecast schedule O 260 Must use 0470 SHP Shipped/received Information O 1 Must use<	Pos	ld	Segment Name	<u>Req</u>	<u>Max Use</u>	Repeat	<u>Notes</u>	<u>Usage</u>
Planning ScheduleLOOP ID - NI200Must Use230N1NameO1Detail:PosIdSegment NameReqMax UseRepeatNotesUsageLOOP ID - LIN>1Must Use0100LINItem IdentificationM1Must use0200UITUnit of MeasureO1Must use0200UITUnit of MeasureO1Must use0450SDPShip/Delivery patternO1Must use0460FSTForecast scheduleO260Must use0470SHPShipped/received InformationO1Must use	100	ST	Transaction Set Header	М	1			Must use
230 N1 Name O 1 Must use Detail: Pos Id Segment Name Req Max Use Repeat Notes Usage LOOP ID - LIN >1 Must Use 0100 LIN Item Identification M 1 Must use 0200 UIT Unit of Measure O 1 Must use 0200 UIT Unit of Measure O 1 Must use 0450 SDP Ship/Delivery pattern O 1 Must use 0460 FST Forecast schedule O 260 Must use LOOP ID - LIN/SHP 25 Must Use 0470 SHP Shipped/received Information O 1	200	BFR		Μ	1			Must use
Detail: Pos Id Segment Name Req Max Use Repeat Notes Usage LOOP ID - LIN >1 Must Use 1 Must Use 0100 LIN Item Identification M 1 Must use 0200 UIT Unit of Measure O 1 Must use 0200 UIT Unit of Measure O 1 Must use LOOP ID - LIN/SDP 260 Must Use 0450 SDP Ship/Delivery pattern O 1 Must use 0460 FST Forecast schedule O 260 Must use 0460 SHP Shipped/received Information O 1 Must use 0470 SHP Shipped/received Information O 1 Must use 0400 SHP Shipped/received Information O 1 Must use	LOOP ID	<u>– N1</u>				<u>200</u>		Must Use
PosIdSegment NameReqMax UseRepeatNotesUsageLOOP ID - LIN>1Must Use0100LINItem IdentificationM1Must use0200UITUnit of MeasureO1Must use0200UITUnit of MeasureO1Must useLOOP ID - LIN/SDP260Must Use0450SDPShip/Delivery patternO1Must use0460FSTForecast scheduleO260Must useLOOP ID - LIN/SHP25Must Use0470SHPShipped/received InformationO1	230	N1	Name	0	1			Must use
LOOP ID - LIN >1 Must Use 0100 LIN Item Identification M 1 Must use 0200 UIT Unit of Measure O 1 Must use 0200 UIT Unit of Measure O 1 Must use LOOP ID - LIN/SDP 260 Must Use 0450 SDP Ship/Delivery pattern O 1 Must use 0460 FST Forecast schedule O 260 Must use 0460 FST Forecast schedule O 260 Must use 0470 SHP Shipped/received Information O 1 Must use	Detail:							
0100 LIN Item Identification M 1 Must use 0200 UIT Unit of Measure O 1 Must use LOOP ID - LIN/SDP 260 Must Use 0450 SDP Ship/Delivery pattern O 1 Must use 0460 FST Forecast schedule O 260 Must use LOOP ID - LIN/SHP 25 Must Use 0470 SHP Shipped/received Information O 1								
0200 UIT Unit of Measure O 1 Must use LOOP ID - LIN/SDP 260 Must Use 0450 SDP Ship/Delivery pattern O 1 Must use 0460 FST Forecast schedule O 260 Must use LOOP ID - LIN/SHP 25 Must Use 0470 SHP Shipped/received Information O 1	Pos	ld	Segment Name	Req	<u>Max Use</u>	<u>Repeat</u>	Notes	<u>Usage</u>
LOOP ID - LIN/SDP260Must Use0450SDPShip/Delivery patternO1Must use0460FSTForecast scheduleO260Must useLOOP ID - LIN/SHP25Must Use0470SHPShipped/received InformationO1			Segment Name	<u>Req</u>	Max Use		Notes	
0450 SDP Ship/Delivery pattern O 1 Must use 0460 FST Forecast schedule O 260 Must use LOOP ID - LIN/SHP 25 Must Use 0470 SHP Shipped/received Information O 1	LOOP ID	- LIN					<u>Notes</u>	Must Use
0460 FST Forecast schedule O 260 Must use LOOP ID - LIN/SHP 25 Must Use 0470 SHP Shipped/received Information O 1 Must use	LOOP ID 0100	- LIN LIN	Item Identification	M			<u>Notes</u>	Must Use Must use
LOOP ID - LIN/SHP25Must Use0470SHPShipped/received InformationO1Must use	LOOP ID 0100 0200	- LIN LIN UIT	Item Identification Unit of Measure	M		>1	<u>Notes</u>	Must Use Must use Must use
0470 SHP Shipped/received Information O 1 Must use	LOOP ID 0100 0200 LOOP ID	- LIN LIN UIT - LIN/SI	Item Identification Unit of Measure	M O	1	>1	<u>Notes</u>	Must Use Must use Must use Must Use
	LOOP ID 0100 0200 LOOP ID 0450	- LIN LIN UIT - LIN/SI SDP	Item Identification Unit of Measure DP Ship/Delivery pattern	M 0 0	1 1	>1	<u>Notes</u>	Must Use Must use Must use Must Use Must use
0480 REF Reference Identification O 1 Used	LOOP ID 0100 0200 LOOP ID 0450 0460	- LIN LIN UIT - LIN/SI SDP FST	Item Identification Unit of Measure CP Ship/Delivery pattern Forecast schedule	M 0 0	1 1	<u>>1</u> <u>260</u>	Notes	Must Use Must use Must use Must Use Must use Must use
	LOOP ID 0100 0200 LOOP ID 0450 0460 LOOP ID	- LIN LIN UIT - LIN/SI SDP FST - LIN/SI	Item Identification Unit of Measure Ship/Delivery pattern Forecast schedule	M 0 0 0	1 1 1 260	<u>>1</u> <u>260</u>	Notes	Must Use Must use Must use Must Use Must use Must use Must Use

Summary:

Pos	ld	Segment Name	Req	<u>Max Use</u>	<u>Repeat</u>	<u>Notes</u>	<u>Usage</u>
LOOP ID) - CTT				<u>1</u>		<u>Must Use</u>
010	CTT	Transaction Totals	М	1			Must use

Trailers:

Pos	ld	Segment Name	Req	<u>Max Use</u>	<u>Repeat</u>	<u>Notes</u>	<u>Usage</u>
010	GE	Functional Group Trailer	М	1			Must use
020	IEA	Interchange control Trailer	Μ	1			Must use



The following is an example 830. All supplier mapping and set up should be based on the 830 Specs and not this example transaction.

Example:

ISA*00* *00* *01*150148617 *ZZ*XXXXXXXXX *180209*1300*U*00401*180000001*0*P*>~ GS*PS*150148617*XXXXXXXXX20180209*1300*180000001*X*004010~ ST*830*8300001~ BFR*05**180209*DL*A*20180209**20180209~ N1*SF*SUPPLIER NAME*92*123456~ N1*ST*DAYCO PRODUCTS - SPRINGDALE*92*112~ LIN*1*BP*AA1234*PO*112000165*EC*A~ UIT*EA~ SDP*N*F~ FST*100*C*D*20180212~ FST*0*C*D*20180213~ FST*0*C*D*20180214~ FST*50*C*D*20180215~ FST*0*C*D*20180216~ FST*200*D*W*20180219~ FST*400*D*W*20180226~ FST*400*D*W*20180305~ FST*450*D*W*20180312~ FST*0*D*W*20180319~ FST*400*D*W*20180326~ FST*0*D*W*20180402~ FST*400*D*W*20180409~ FST*0*D*W*20180416~ FST*300*D*W*20180423~ FST*300*D*W*20180430~ FST*0*D*W*20180507~ FST*425*D*W*20180514~ FST*1600*D*W*20180709~ FST*1600*D*W*20180806~ SHP*01*12000*050*20180122~ REF*SI*1234567ABC~ SHP*02*12000*051*20180122~ LIN*2*BP*BB1234*PO*112000187*EC*B~ UIT*EA~ SDP*N*F~ FST*0*C*D*20180212~ FST*0*C*D*20180213~ FST*50*C*D*20180214~ FST*0*C*D*20180215~ FST*0*C*D*20180216~ FST*150*D*W*20180312~ FST*175*D*W*20180409~ SHP*01*100*050*20180129 REF*SI*1234568XYZ~ SHP*02*3500*051*20180129 CTT*2~ SE*45*8300001~ GE*1*18000001~ IEA*1*18000001~



Segment:	ISA Interchange Control Header
Level:	Header
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose: To start and identify an interchange of zero or more functional groups and interchange-rel control segments	
Example: ISA*00* *00	* *01*150148617 *01*123456789 *1800209*1300*U*00401*180000001*0*P

<u>Ref</u> ISA01	<u>Id</u> I01	Element Name Authorization Information Qualifier Code to identify the type of information in the Authorization Information	<u>Req</u> M	<u>Type</u> ID	<u>Min/Max</u> 2/2	<u>Usage</u> Must use
ISA02	102	All valid standard codes are used. Authorization Information Information used for additional identification or authorization of the interchange sender or the data in the interchange; the type of information is set by the Authorization Information Qualifier (101)	Μ	AN	10/10	Must use
ISA03	103	Security Information Qualifier Code to identify the type of information in the Security Information All valid standard codes are used.	М	ID	2/2	Must use
ISA04	104	Security Information This is used for identifying the security information about the interchange sender or the data in the interchange; the type of information is set by the Security Information Qualifier (103)	Μ	AN	10/10	Must use
ISA05	105	Interchange ID Qualifier Qualifier to designate the system/method of code structure used to designate the sender or receiver ID element being qualified	Μ	ID	2/2	Must use
ISA06	106	All valid standard codes are used. Interchange Sender ID Identification code published by the sender for other parties to use as the receiver ID to route data to them; the sender always codes this value in the sender ID element	Μ	AN	15/15	Must use
ISA07	105	Interchange ID Qualifier Qualifier to designate the system/method of code structure used to designate the sender or receiver ID element being qualified Code Name 01 Duns (Dun & Bradstreet)	Μ	ID	2/2	Must use
000 4	010 0	-				1. cord of

			1		íCO.
ISA08	107	Interchange Receiver ID M Identification code published by the receiver of the data; When sending, it is used by the sender as their sending ID, thus other parties sending to them will use this as a receiving ID to route data to them	AN	15/15	Must use
ISA09	108	Interchange Date M Date of the interchange	DT	6/6	Must use
ISA10	109	Interchange Time M Time of the interchange	ТМ	4/4	Must use
ISA11	110	Interchange Control Standards Identifier M Code to identify the agency responsible for the control standard used by the message that is enclosed by the interchange header and trailer All valid standard codes are used.	ID	1/1	Must use
ISA12	111	Interchange Control Version Number M Code specifying the version number of the interchange control segments M Code Name 00401 Draft Standards for Trial Use Approved	ID d for Publica	5/5 ation by ASC 2	Must use K12 Procedures
ISA13	112	Review Board through October 1997 Interchange Control Number M	NO	9/9	Must use
13413	112	Interchange Control Number M A control number assigned by the interchange sender	INU	9/9	Must use
ISA14	113	Acknowledgment Requested M Code sent by the sender to request an interchange acknowledgment (TA1) Code No Acknowledgment Requested	ID	1/1	Must use
ISA15	114	0 No Acknowledgment Requested Usage Indicator M Code to indicate whether data enclosed by this interchange envelope is test, production or information All valid standard codes are used.	ID	1/1	Must use
ISA16	115	Component Element SeparatorMType is not applicable; the component element separator is a delimiter and not a data element; this field provides the delimiter used to separate component data elements within a composite data structure; this value must be different than the data element separator and the segment terminator		1/1	Must use



Segment:	GS Functional Group Header
Level:	Header
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose:	A functional group of related transaction sets, within the scope of X12 standards, consists of a collection of similar transaction sets enclosed by a functional group header and a functional group trailer
Semantic:	 GS04 is the group date. GS05 is the group time. The data interchange control number GS06 in this header must be identical to the same data element in the associated functional group trailer, GE02.
Example:	GS*PS*150148617*123456789*20180209*1300*180000001*X*004010

<u>Ref</u>	<u>ld</u>	Element Name	<u>Req</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
GS01	479	Functional Identifier Code Code identifying a group of application related transaction sets	Μ	ID	2/2	Must use
		CodeNamePSMaterial Release (830)				
GS02	142	Application Sender's Code Code identifying party sending transmission; codes agreed to by trading partners	Μ	AN	2/15	Must use
GS03	124	Application Receiver's Code Code identifying party receiving transmission; codes agreed to by trading partners	Μ	AN	2/15	Must use
GS04	373	Date Date expressed as CCYYMMDD	М	DT	8/8	Must use
GS05	337	Time Time expressed in 24-hour clock time as follows: HHMM, or HHMMSS, or HHMMSSD, or HHMMSSDD, where H = hours (00-23), M = minutes (00-59), S = integer seconds (00-59) and DD = decimal seconds; decimal seconds are expressed as follows: D = tenths (0-9) and DD = hundredths (00-99)	Μ	ТМ	4/8	Must use
GS06	28	Group Control Number Assigned number originated and maintained by the sender	Μ	NO	1/9	Must use
GS07	455	Responsible Agency Code Code identifying the issuer of the standard; this code is used in conjunction with Data Element 480 All valid standard codes are used.	Μ	ID	1/2	Must use
GS08	480	Version / Release / Industry Identifier Code Code indicating the version, release, subrelease, and industry identifier of the EDI standard being used, including the GS and GE segments.	Μ	AN	1/12	Must use
		CodeName004010Draft Standards Approved for PuBoard through October 1997	blicatio	n by ASC	X12 Procedu	res Review



Segment:	ST Transaction Set Header
Level:	Header
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose:	To Indicate the start of a transaction set and to assign a control number
Semantic:	The transaction set identifier (ST01) used by the translation routines of the interchange partners to select the appropriate set definition
Example:	ST*830*8300001

Ref	ld	Element Name	Req	Type	<u>Min/Max</u>	<u>Usage</u>
ST01	143	Transaction Set Identifier Code Code uniquely identifying a Transaction Set	Μ	ID	3/3	Must use
		CodeName830Material Release				
ST02	329	Transaction Set Control Number Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set	Μ	AN	4/9	Must use



Segment:	BFR Beginning Segment for Material Release
Level:	Header
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the beginning of the Material Release Transaction Set Whether a ship or delivery based forecast and related forecast envelope dates
Syntax:	1: R0203 – At least one of BFR02 or BFR03 is required
Semantic:	 BFR06 is the forecast horizon start date: The date when the forecast horizon (envelope) begins BFR08 is the date forecast generated
Example:	BFR*05**180209*DL*A*20180209**20180209 BFR*05**180209*SH*A*20180209**20180209

<u>Ref</u> BFR01	<u>ld</u> 353	<u>Element Na</u> Transaction	me set Purpose Code Code identifying purpose of transaction set	<u>Req</u> M	<u>Type</u> ID	<u>Min/Max</u> 2/2	<u>Usage</u> Must use
		<u>Code</u> 05 12	<u>Name</u> Replacement Test				
BFR03	328	Release Nu		х	AN	1/30	Must use
BFR04	675	Schedule ty	/pe qualifier Code identifying the types of dates used	М	ID	2/2	Must use
		<u>Code</u> DL SH	<u>Name</u> Delivery Based Shipment Based				
BFR05	676	Schedule q	uantity Qualifier le identifying the type of quantities used in the FST segment	Μ	ID	1/1	Must use
		<u>Code</u> A	<u>Name</u> Actual Discrete Quantities				
BFR06	373	Date	Date expressed as CCYYMMDD	М	DT	8/8	Must use
		Note: Horizon star	t date				
BFR08	373	Date Note: Release date	Date expressed as CCYYMMDD	Μ	DT	8/8	Must use



Segment:	N1 Name
Level:	Header
Loop:	N1 REPEAT: 200
Usage:	Mandatory
Max Use:	1
Purpose:	To identify a party by type of organization, name ,and code
Syntax:	1: R0203 – At least one of N102 or N103 is required
	2: P0304 – If either N103 or N104 is present, then the other is required
Example:	N1*SF*SUPPLIER NAME*92*123456
	N1*ST*DAYCO PRODUCTS – SPRINGDALE*92*112

<u>Ref</u> N101	<u>ld</u> 98	<u>Element Name</u> Entity Identifier Code	<u>Req</u> M	<u>Type</u> ID	<u>Min/Max</u> 2/3	<u>Usage</u> Must use
		Code identifying ar organizational entity, a physica location, property or an individua				
		Code Name				
		ST Ship To				
		SF Ship From				
N102	93	Name	Х	AN	1/60	Optional
		Free-form name				
N103	66	Identification Code Qualifier Code designating the system/method of code structure used for Identification Code (67)		ID	2/2	Must use
		<u>Code</u> <u>Name</u>				
		92 Plant Code or Vendor Code				
N104	67	Identification Code Code identifying a party or other code Note: Vendor Code – Assigned by Dayco Buyer Plant Code – Assigned by Dayco Buyer	x	AN	3/5	Must use



Segment:	LIN Item Identification
Level:	Detail
Loop:	LIN REPEAT: >1
Usage:	Mandatory
Max Use:	1
Purpose:	To specify basic item identification data
Syntax:	1 P0405 - If either LIN04 or LIN05 is present, then the other is required.
Example:	LIN*1*BP*BB1234*PO*112000187*EC*B

<u>Ref</u> LIN01	<u>ld</u> 350	Element Name Assigned Identification	Req O	<u>Type</u> AN	<u>Min/Max</u> 1/20	<u>Usage</u> Must use
		Line Number	-			
LIN02	235	Product/Service ID Qualifier Code identifying the type/source of the descriptive number used in Product/Service		ID	2/2	Must use
		CodeNameBPBuyer's Part Number				
LIN03	234	Product/Service ID Identifying number for a product or service		AN	1/48	Must use
LIN04	235	Product/Service ID Qualifier Code identifying the type/source of the descriptive number used in Product/Service ID		ID	2/2	Must use
		Code <u>Name</u> PO Purchase Order Number				
LIN05	234	Product/Service ID Identifying number for a product or service		AN	1/48	Must use
LIN06	235	Product/Service ID Qualifier Code identifying the type/source of the descriptive number used in Product/Service ID	х	ID	2/2	Used
LIN07	<u>Code</u> EC 234	<u>Name</u> Engineering Change Level Product/Service ID Identifying number for a product or service		AN	1/48	Used



Segment:	UIT Unit of Measure
Level:	Detail
Loop:	LIN
Usage:	Mandatory
Max Use:	1
Purpose:	To specify the item unit data
Example:	UIT*EA

<u>Ref</u>	<u>ld</u>	<u>Element Name</u>	<u>Req</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UIT01	355	Unit of Measure code	M	ID	2/2	Must use
		Note: Use any acceptable code in the ASC X12 Data Element Dictionary.				



Segment:	SDP Delivery Pattern
Level:	Detail
Loop:	LIN/SDP
Usage:	Mandatory
Max Use:	1
Purpose:	To specify delivery pattern
Example:	SDP*N*F

Ref	<u>ld</u>	Element Na	me	Req	Type	Min/Max	<u>Usage</u>
SDP01	678	Delivery Typ	pe	Μ	ID	1/1	Must use
			Code identifying type delivery				
		<u>Code</u>	<u>Name</u>				
		Ν	As directed				
SDP02	679	Delivery Pat	ttern Code Code identifying the delivery pattern	Μ	ID	1/1	Must use
		<u>Code</u> F	<u>Name</u> As directed				



Segment:	FST Forecast Schedule
Level:	Detail
Loop:	LIN/FST REPEAT: >1
Usage:	Mandatory
Max Use:	1
Purpose:	To specify the forecasted dates and quantities
Set Notes:	At least one occurrence of segment FST is required, either in the FST loop or within the SDP loop
Comments:	As qualified by FST02 and FST03, FST04 represents either a discrete forecast date, the first date of a forecasted bucket (weekly, monthly, quarterly etc.) or the start date of a flexible interval
Example:	FST*1000*C*D*20180212 FST*1025*C*D*20180213 FST*0*C*D*20180214 FST*900*C*D*20180215 FST*0*D*D*20180216 FST*3000*D*W*20180219 FST*3500*D*W*20180226 FST*12000*D*M*20180305

Ref	ld	Element N	lame		<u>Req</u>	Type	<u>Min/Max</u>	<u>Usage</u>
FST01	380	Quantity			Μ	R	1/15	Must use
		-	Actual	discrete quantity required				
FST02	680	Forecast (Qualifier		Μ	R	1/1	Must use
				Forecast type				
		<u>Code</u>	Name					
		С	Firm					
		D	Planni	ng				
FST03	681	Forecast I	Period		Μ	ID	1/1	Must use
				Code specifying interval				
				grouping of the forecast				
		<u>Code</u>	<u>Name</u>					
		D	Discre	te Daily				
		W	Weekl	y Bucket				
		Μ	Month	ly Bucket				
FST04	373	Date			Μ	DT	8/8	Must use
			Date ex	pressed as CCYYMMDD				



Segment:	SHP Shipped/received information
Level:	Detail
Loop:	LIN/SHP REPEAT: 25
Usage:	Mandatory
Max Use:	1
Purpose:	To specify shipment and/or receipt information
Syntax:	C0102 – if SHP01 is present then SHP02 is required L030405 – If SHP03 is present, then at least one of SHP04 or SHP05 is required C0403 - If SHP04 is present then SHP03 is required
Comments:	The SHP segment is used to communicate shipment, delivery, or receipt information and may include discrete or cumulative quantities and dates.
Example:	SHP*01*125*050*20180131 SHP*02*1500*051*20180131

<u>Ref</u>	<u>ld</u>	Element Name	<u>Req</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
SHP01	673	Quantity qualifier	0	ID	2/2	Must use
		CodeName01Discrete Quantity				
		02 Cumulative Quantity				
SHP02	380	Quantity Numeric value of quanti	X ty	R	1/15	Must use
SHP03	374	Date/Time qualifier	-	ID	3/3	Must use
		CodeName050Received (discrete) date051Cumulative Quantity Start				
SHP04	373	Date Date expressed as CCYYMMD Note: SHP04 is the last receipt date if SHP03 = 05 or the cumulative starting quantity as of the starting CUM date if SHP03 = 051.		DT	8/8	Must use



Segment:	REF Reference Numbers
Level:	Detail - Shipment
Loop:	LIN/SHP
Usage:	Optional
Max Use:	5
Purpose:	To specify identifying numbers.
Syntax:	If either REF01 or REF02 is present, then the other is required.
Example:	REF*SI*107605

Ref	ld	Element Name	Req	Type	<u>Min/Max</u>	<u>Usage</u>
REF01	128	Reference Number Qualifier	Μ	ID	2/2	Must use
		Code qualifying the Reference	9			
		Number				
		Code <u>Name</u>				
		SI Shipper's Identifying Number for	or Shipme	ent (SID/A	SN number)	
REF02	127	Reference Number	Х	AN	1/30	Must use
		Reference number as specified	ł			
		by the Reference Number Qualifier				



Segment:	CTT Transaction totals
Level:	Summary
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose:	To transmit a hash total for a specific element in the transaction set
Set Notes:	The number of line items (CTT01) is the accumulation of the number of LIN segments.
Example:	CTT*2

Ref	<u>ld</u>	Element Name	Req	<u>Type</u>	Min/Max	<u>Usage</u>
CTT01	354	Number of Line Items	Μ	N0	1/6	Must use
		Total number of line items in				
		the transaction set				



Segment:	SE Transaction Set Trailer
Level:	Summary
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the end of the transaction set and provide the count of the transmitted segments
	(including the beginning (ST) and ending (SE) segments)
Comment:	SE is the last segment of each transaction set.
Example:	SE*24*8300001

<u>Ref</u>	ld	Element Name	Req	<u>Type</u>	Min/Max	<u>Usage</u>
SE01	96	Number of Included Segments Total number of segments included in a transaction set including ST and SE segments	Μ	N0	1/10	Must use
SE02	329	Transaction Set Control Number Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set	М	AN	4/9	Must use



Segment:	GE Functional Group Trailer
Level:	Summary
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the end of a functional group and to provide control information
Set Notes:	The data interchange control number GE02 in this trailer must be identical to the same data element in the associated functional group header, GS06
Example:	GE*24*180000001

<u>Ref</u>	ld	Element Name	Req	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
GE01	97	Number of Transaction Sets Included Total number of transaction sets included in the functional group or interchange (transmission) group terminated by the trailer containing this data element	Μ	NO	1/6	Must use
GE02	28	Group Control Number Assigned number originated and maintained by the sender	Μ	N0	1/9	Must use



Segment:	IEA Interchange Control Trailer
Level:	Summary
Loop:	
Usage:	Mandatory
Max Use:	1
Purpose:	To define the end of an interchange of zero or more functional groups and interchange-
	related control segments
Example:	IEA*1*18000001

Ref	ld	Element Name	Req	Type	Min/Max	<u>Usage</u>
IEA01	I16	Number of Included Functional Groups A count of the number of functional groups included in an interchange	Μ	N0	1/5	Must use
IEA02	l12	Interchange Control Number A control number assigned by the interchange sender	Μ	N0	9/9	Must use